

New ACQPA systems

MARCH 2025

Dear all,

We are pleased to announce the certification of following ACQPA systems:

■ Immersion (Im2 H) – Steel (A)

ACQPA N°	1st coat	NDFT (µm)	2nd coat	NDFT (µm)	3rd coat	NDFT (µm)	Total (µm)
Im2H ANI 1635	SIGMASHIELD 880	200	SIGMASHIELD 880	250	-	-	450
Im2H ANI 1689	SIGMASHIELD 880 ALU	200	SIGMASHIELD 880	250	-	-	450

■ Two-layer system* C3/C4/C5 – Metallized steel (Z)

ACQPA N°	1st coat	NDFT (µm)	2nd coat	NDFT (µm)	3rd coat	NDFT (µm)	Total (µm)
C3H ZNV 1696	SIGMAFAST 278	80	SIGMADUR 550	40	-	-	120
C3H ZNV 1698	SIGMAFAST 278	80	SIGMADUR 520	40	-	-	120
C4H/C3VH ZNV 1695	SIGMAFAST 278	100	SIGMADUR 550	40	-	-	140
C4H/C3VH ZNV 1697	SIGMAFAST 278	100	SIGMADUR 520	40	-	-	140
C5H/C4VH ZNV 1692	SIGMAFAST 278	120	FREITANE 580	80	-	-	200
C5VH ZNV 1692	SIGMAFAST 278	120	FREITANE 580	80	-	-	200

*Pore filler prior to the full coat of SIGMAFAST 278 in wet-on-wet
SIGMAFAST 278 = with SIGMAFAST 278 hardener D

• Systems C3/C4 – Steel (A) – New (N) / Maintenance (M)

ACQPA N°	1st coat	NDFT (µm)	2nd coat	NDFT (µm)	3rd coat	NDFT (µm)	Total (µm)
C3H ANV 1705	SIGMAFAST 278	170	FREITANE 580	70	-	-	240
C4H / C3VH ANV 1706	SIGMAFAST 278	80	SIGMAFAST 278	90	FREITANE 580	70	240
C4H/ C3VH ANV 1704	SIGMAFAST 278	210	FREITANE 580	70	-	-	280
C3H AMV 1705	SIGMAFAST 278	170	FREITANE 580	70	-	-	240
C3H AMV 1706	SIGMAFAST 278	80	SIGMAFAST 278	90	FREITANE 580	70	240
C4H AMV 1704	SIGMAFAST 278	210	FREITANE 580	70	-	-	280
C4H AMV 1707	SIGMAFAST 278	100	SIGMAFAST 278	110	FREITANE 580	70	280

SIGMAFAST 278 = with SIGMAFAST 278 hardener D

All the systems are visible on ACQPA site: www.acqpa.com , you can also download their description sheet on the site.